Digital Mine **AIoT** Integrated Solution

Shenzhen WLINK Technology Co., Ltd.

Contents

01 Overall Structure

Background

Mines are an integral part of the national strategic resource security system. In recent years, the government has been accelerating the digital and intelligent transformation of mines to address common issues such as low automation of professional equipment systems, low integration of information systems, and prominent information silos.

Based on a deep understanding of industry needs, combined with its expertise in wireless IoT communications, data acquisition and intelligent digital cloud platforms, as well as extensive experience in digital mine deployment, Shenzhen WLink Technology Co., Ltd. has launched a comprehensive digital mine AIoT solution. This solution achieves one-stop unified information platform management through modular business unit design.

WLINK Digital Mine AIoT Integrated Solution

Overall Structure

The solution centers on a comprehensive management cloud platform, integrating various IoT communication devices, smart terminals, and sensors to collect relevant business data. Through business process development and algorithm model research, it achieves digital management and intelligent operation of multiple digital mine businesses.

Digital Mine Comprehensive Management Cloud Platform

Online Monitoring of Tailings Ponds	Safety Production	Infrared Online Monitoring System	Distribution Cabinet Inspection	Drone Inspection	Temperature and Pressure Monitoring System
• Displacement monitoring • Water level/rainfall monitoring • Flood regulation calculation • Comprehensive early warning	• Personnel positioning • Vehicle positioning • AI algorithms • Safety assistance	• Infrared temperature monitoring • Intelligent recognition algorithms • Short circuit early warning • Data analysis	• Data collection • Energy consumption analysis • Intelligent early warning • Data reporting	• Pre-set path inspection • 2D/3D modeling • Automatic airport guidance • Automatic charging	• Passive wireless • Automatic 24-hour detection • Visual simulation

02 **Online Monitoring
of Tailings Ponds/Slopes**

Background

Tailings ponds and slopes are common facilities and geological structures in mines, and they represent the largest sources of danger. These structures are prone to damage and instability, and if not managed properly, various natural and human factors can lead to safety issues, causing significant disasters and losses. They are a crucial part of mine safety management.

Prone to Structural Damage and Instability

Continuous accumulation and edge locations result in an unstable state, leading to surface and deep displacement

Environmental Impact

Especially susceptible to rainfall, increasing risk factors

Challenges with Manual Inspection

The frequency of manual inspections cannot meet real-time requirements and fails to predict changes and risks in slopes

Serious Safety Risks

The high terrain and large volume of tailings ponds and slopes pose significant threats to personnel and property safety in case of collapse or rockfall incidents

System Introduction

The system collects various data such as surface displacement, internal displacement, rainfall, and pore pressure through the RT20 high-precision positioning and data acquisition terminal. The data is remotely transmitted to the management platform via 4G network. The management platform uses preset parameters and algorithm models to provide early warnings of risk and supports querying and statistical analysis of historical data
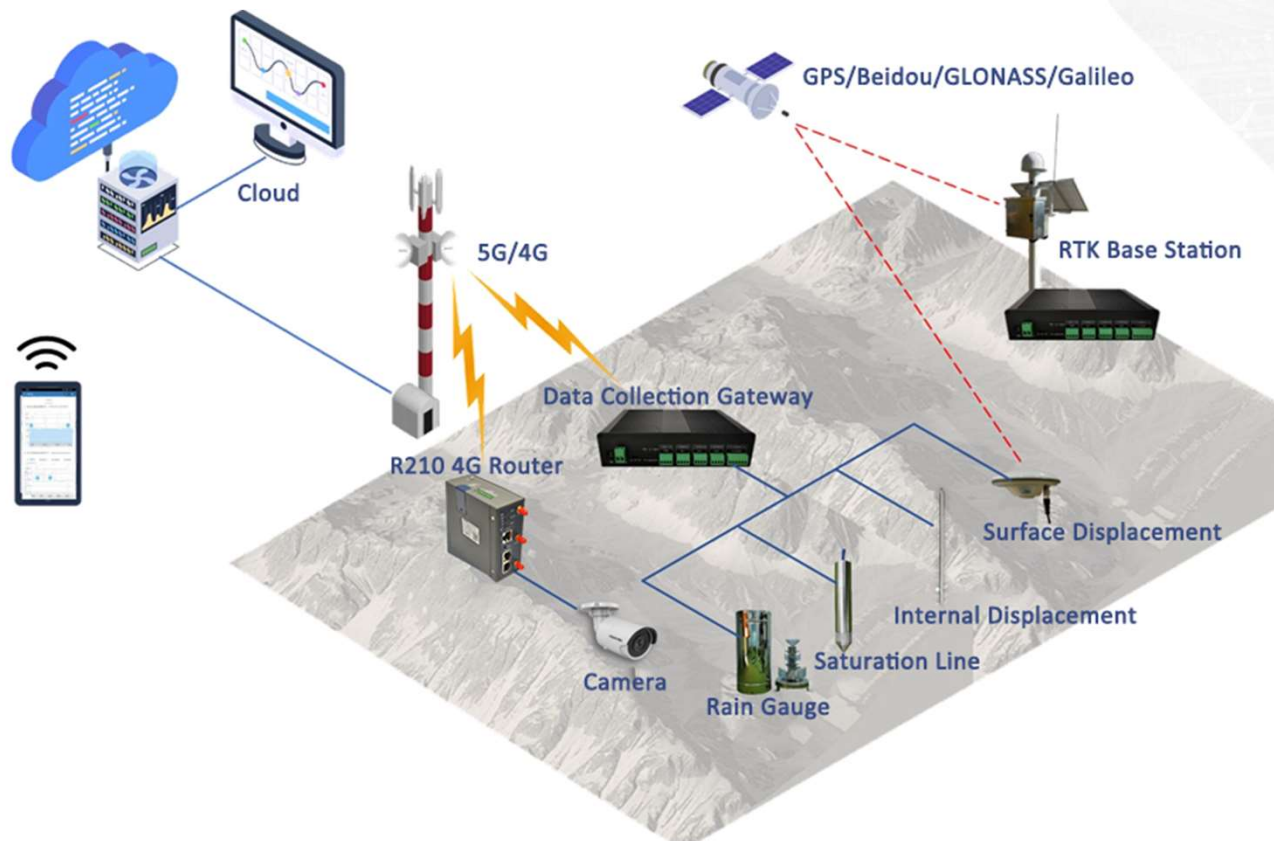
Key Technologies

Utilizing advanced algorithms based on industry models to achieve efficient and accurate data analysis and early warning.

Comprehensively adopt 5G and LoRa to build an efficient, stable, and reliable wireless data connection.
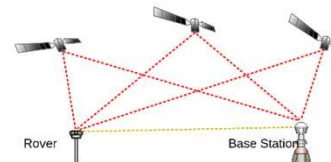
The RTK high-precision positioning calculation software, as well as the 3D modeling of digital mines and sensor data collection, are all at the industry-leading levels.

Cloud computing and early warning

5G Mobile Network

LoRa Network

Realistic 3D modeling of mines

RTK high-precision positioning

Sensor data collection

Data Analysis

Data Transmission

Data Collection

Monitoring Platform
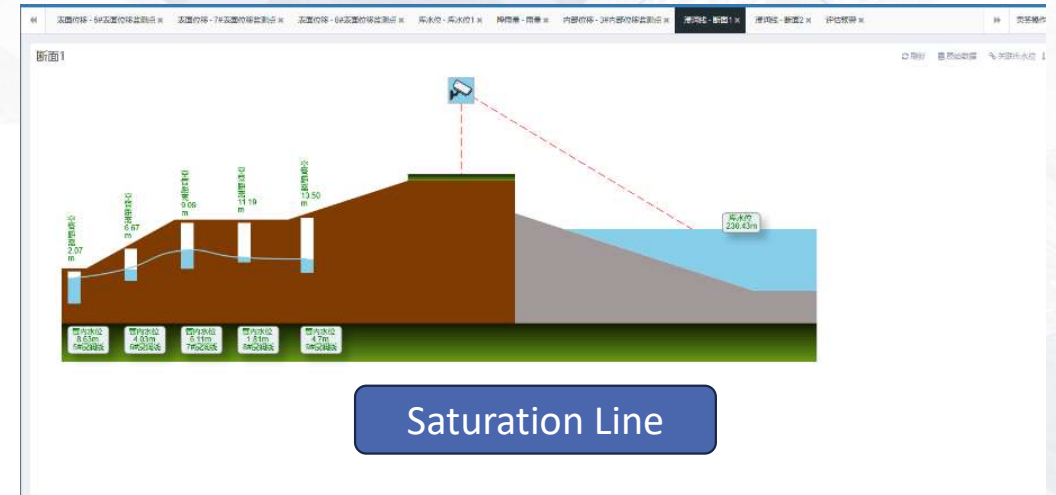
3D visual integration, embedded aerial 3D model

Scalable designed comprehensive control platform

API design for easy integration with third-party systems

Water Monitoring

The data collected by various sensors is sent to the backend for storage and presented in a graphical way on the monitoring interface.

Saturation Line

Reservoir water level

Rainfall

Flood Regulation & Calculation

The platform integrates advanced flood regulation calculation models to conduct comprehensive safety assessments of the monitoring area based on collected water system data in real-time. Alerts are issued when monitoring parameters trigger thresholds. Features include safety dashboards, parameter settings, real-time assessment, and AI-based data calculations.
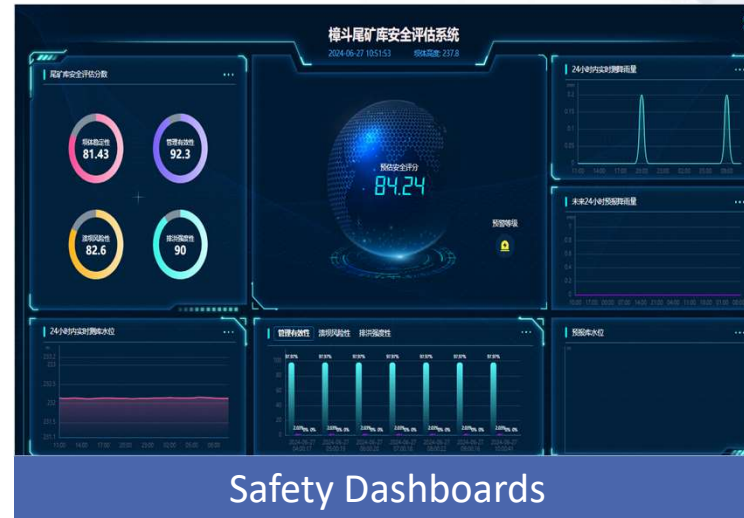
Safety Dashboards

Parameter Settings
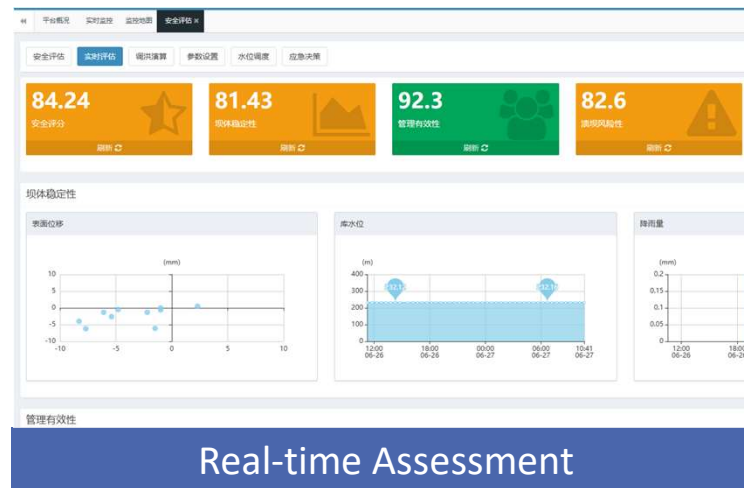
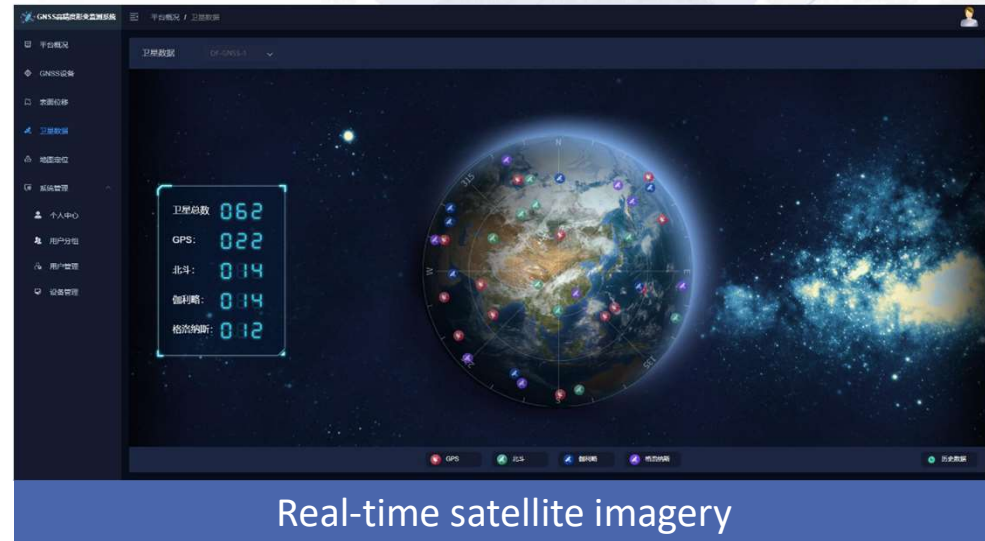
Real-time Assessment

AI-based Data Calculations

# High-precision Satellite Monitoring of Displacement

WLINK

RTK Base Station

RTK Receiver

Real-time satellite imagery

WLINK's independently developed high-precision RTK receiver, RTK base station, and high-performance data calculation platform provide millimeter-level precision real-time monitoring of surface displacement. It features real-time satellite imagery, displacement data viewing, and a calculation platform interface

Displacement Data

Calculation Platform
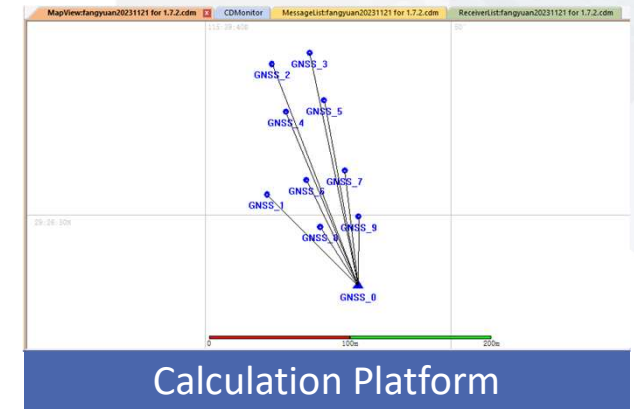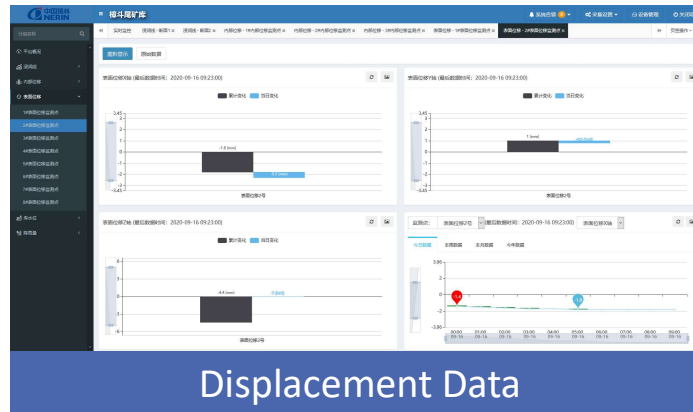
Comprehensive Early Warning

Various measurement devices can be integrated based on project requirements to provide comprehensive early warning capabilities
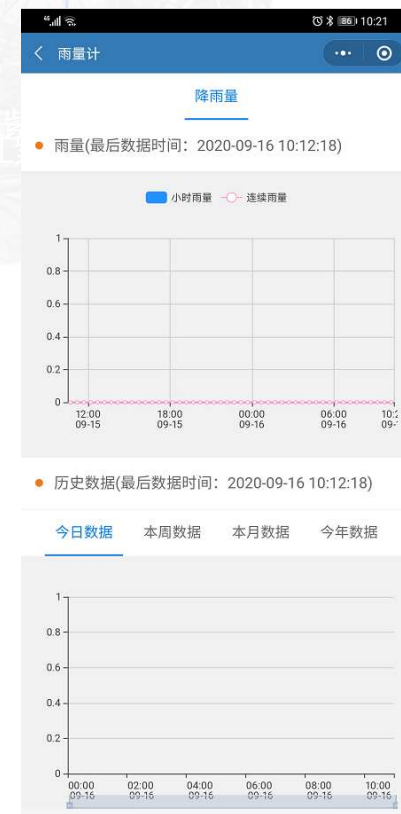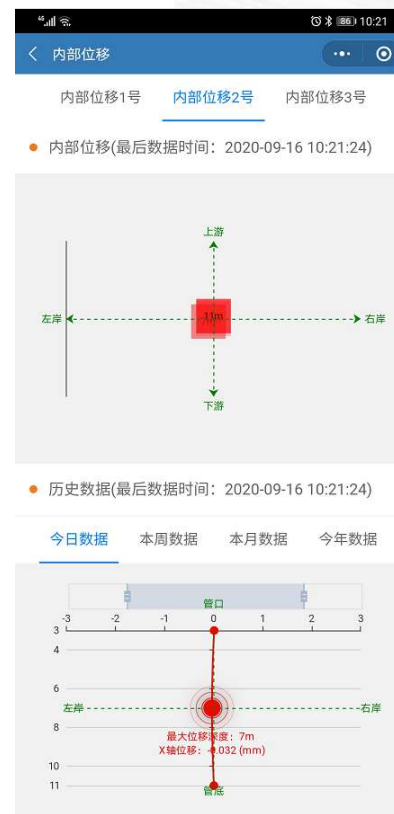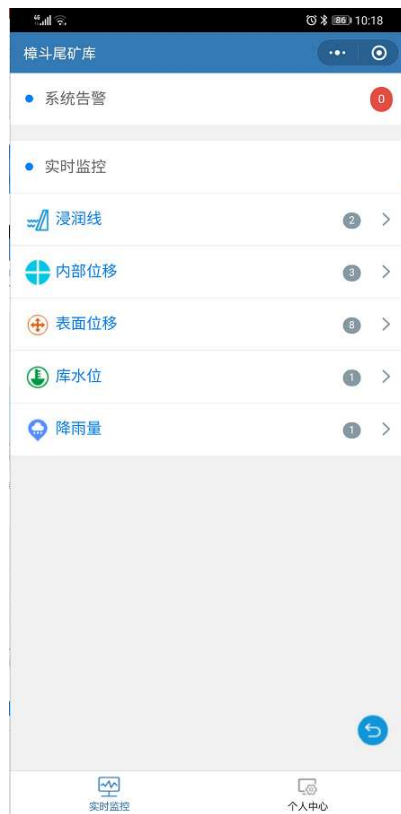
Camera

Triaxial Accelerometer

Warning

Inclinometer

Crack Meter

Tailings Ponds/Slopes Mini Program

Real-time data monitoring and alerts on WeChat mini program.

03 **Safety Production**

System Introduction

The safety production solution focuses on the protection of personnel and vehicles. The system involes various positioning devices that can track the geographical location of staffs and vehicles in real time, offers many useful functions incl. one-click SOS calls, trajectory tracking, personnel health monitoring, and AI behavior recognition.
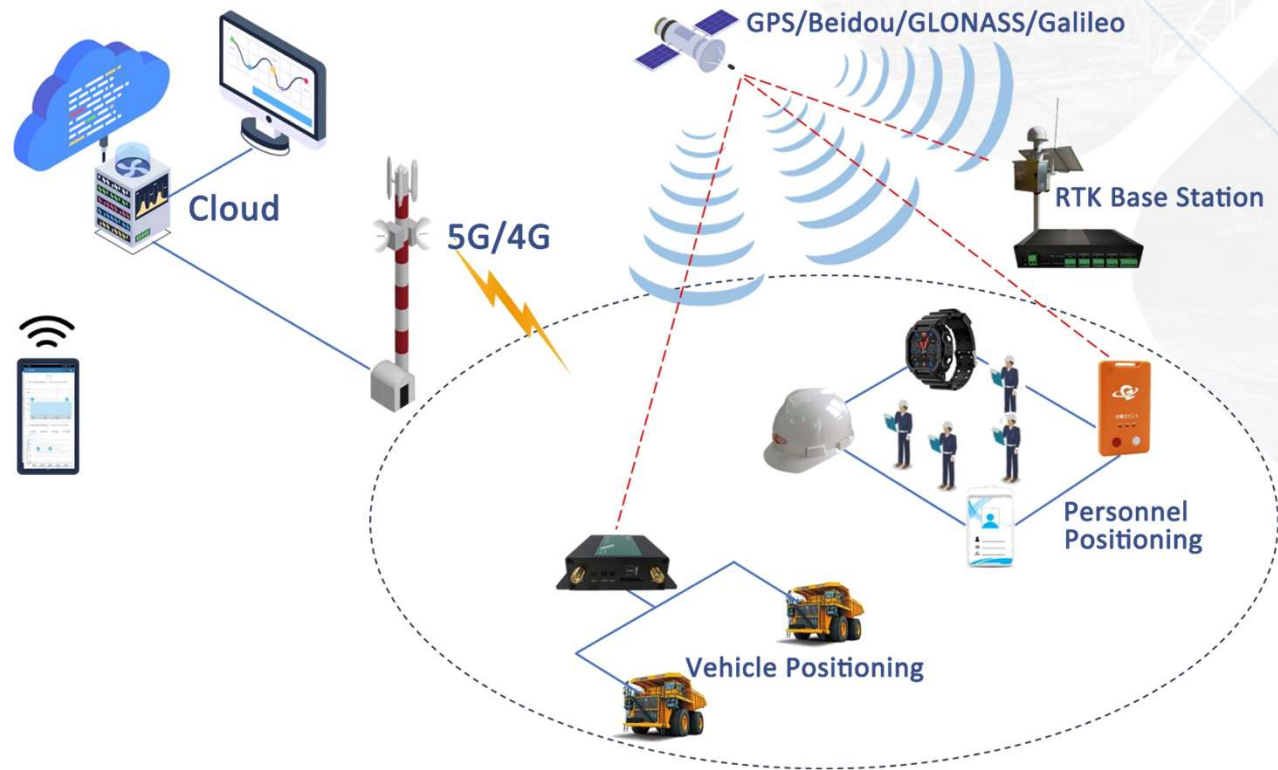
Personnel Inspection & Positioning

WLINK

Positioning Badge

- ✓ High integration single-chip solution
- ✓ Supports all 4G network bands
- ✓ Multiple positioning modes including WIFI/Beidou/GPS/LBS
- ✓ Positioning accuracy <10 meters

Watch

- ✓ High stability with four-star positioning
- ✓ Supports all 4G network bands
- ✓ Supports heart rate and blood oxygen monitoring
- ✓ Positioning accuracy <10 meters
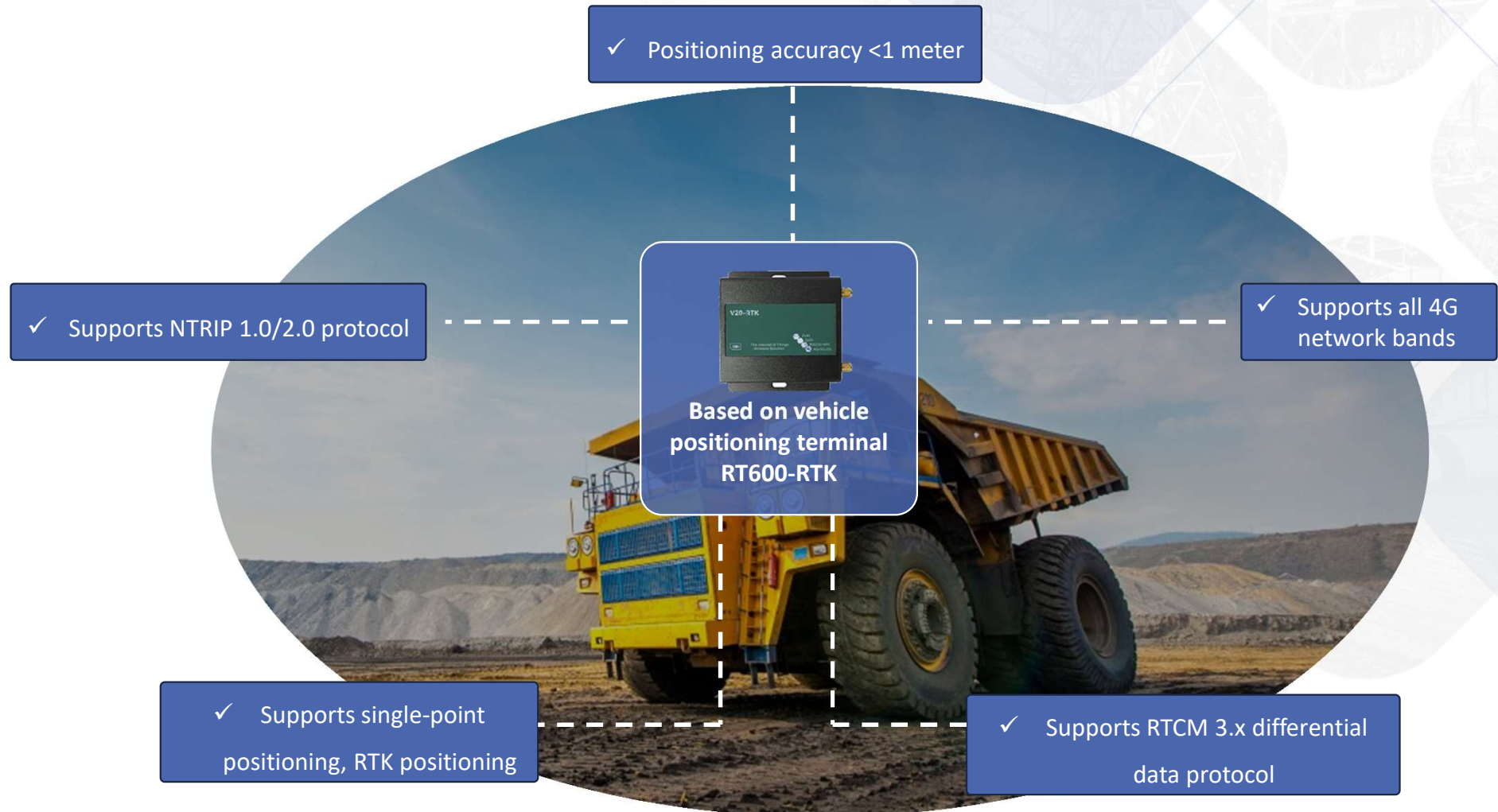
RTK High-precision Positioning Badge

- ✓ With RTK base station, sub-meter level high precision
- ✓ Supports all 4G network bands
- ✓ Multiple positioning modes including WIFI/Beidou/GPS/LBS
- ✓ Positioning accuracy <10 meters
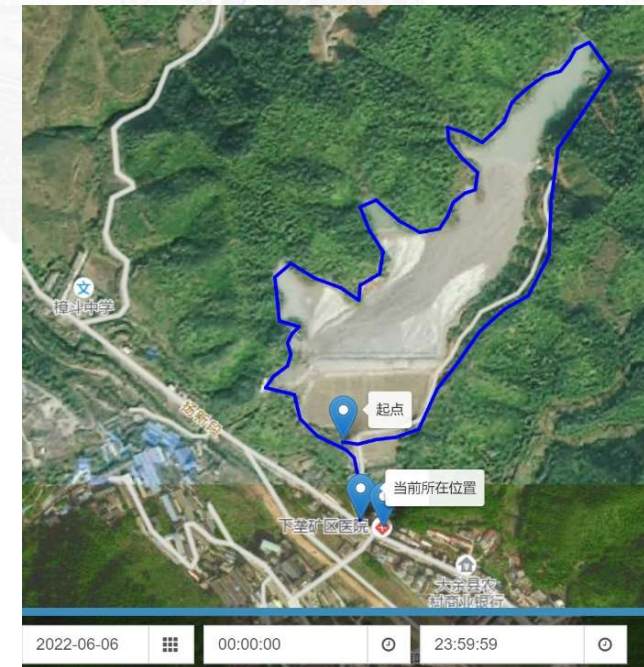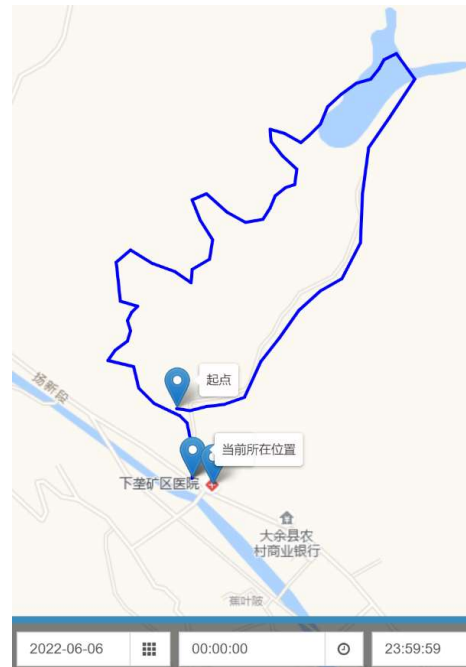
Positioning Safety Helmet

- ✓ Combines safety helmet and data communication
- ✓ Supports helmet removal detection
- ✓ Multiple positioning modes including WIFI/Beidou/GPS/LBS
- ✓ Positioning accuracy <10 meters
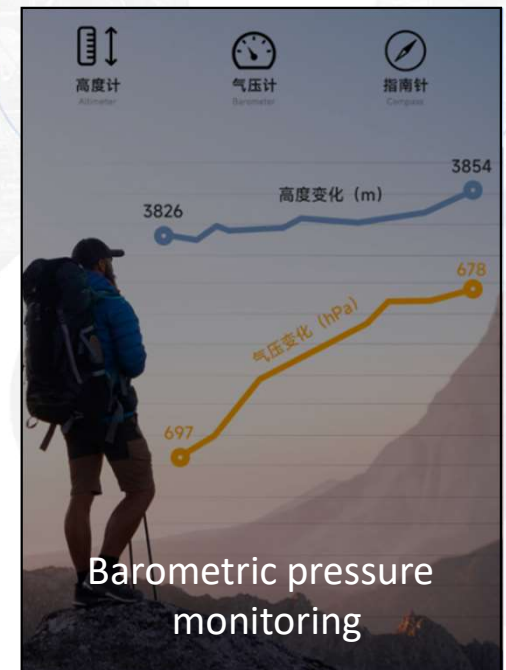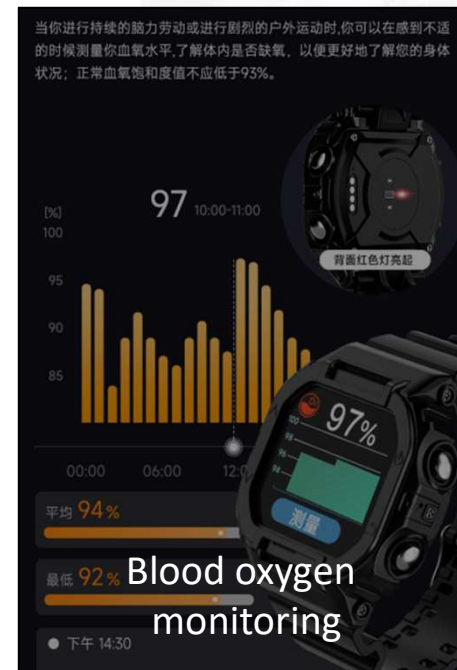
High-precision Vehicle Positioning

✓ Positioning accuracy <1 meter

✓ Supports NTRIP 1.0/2.0 protocol

✓ Supports all 4G network bands

Based on vehicle positioning terminal RT600-RTK

✓ Supports single-point positioning, RTK positioning
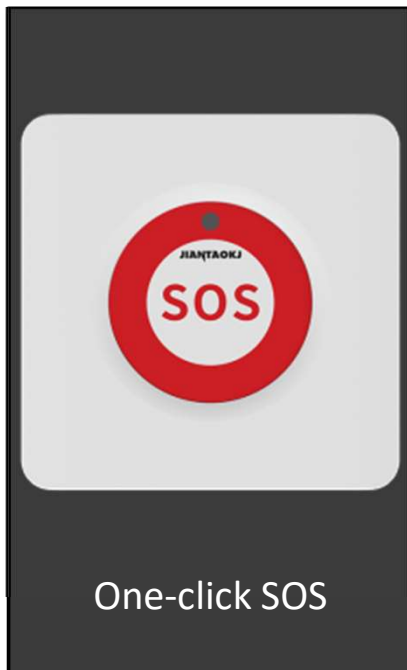
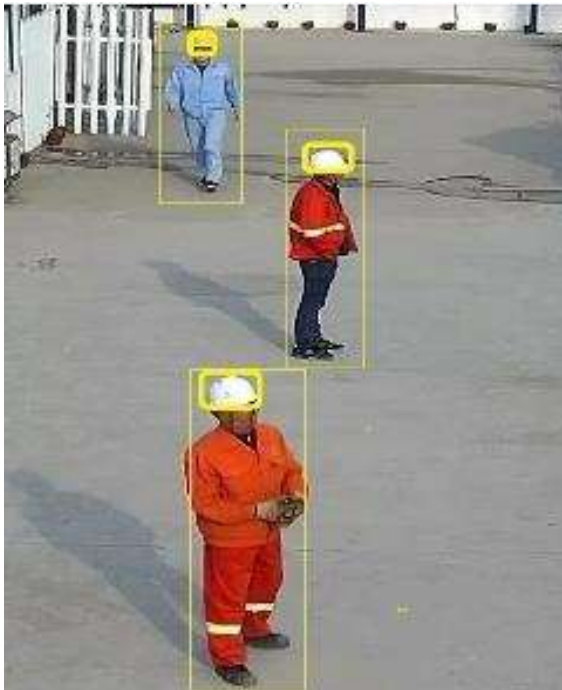✓ Supports RTCM 3.x differential data protocol

Backend Map and Trajectory

✓ Can retrospectively view map trajectories
✓ Supports building own maps, covering blind spots
✓ Supports aerial 3D mapping to enhance visualization

Other Auxiliary Safety Functions

One-click SOS

24小时心率监测
时刻关注您的心脏健康

采用自主研发的 PPG 心率监测技术，结合心率算法，24 小时智能监测心率，实时查看您的心率值，无论是静息心率还是运动心率都能准确监测，在 App 上还可以关注每天的心率起伏变化。

背面绿色灯亮起

实时心率
监测 [bpm]   最近心率：120 次 / 分钟
bpm

Heart rate monitoring

当你进行持续的脑力劳动或进行剧烈的户外运动时，你可以在感到不适的时候测量你血氧水平，了解体内是否缺氧，以便更好地了解您的身体状况；正常血氧饱和度值不应低于93%。

97 10:00-11:00

背面红色灯亮起

97%

平均 94%

最低 92%

下午 14:30

Blood oxygen monitoring

高度计   气压计   指南针
Altimeter Barometer Compass

3854
高度变化（m）
3826

气压变化（hPa）
678

697

Barometric pressure monitoring

AI Safety Production Applications
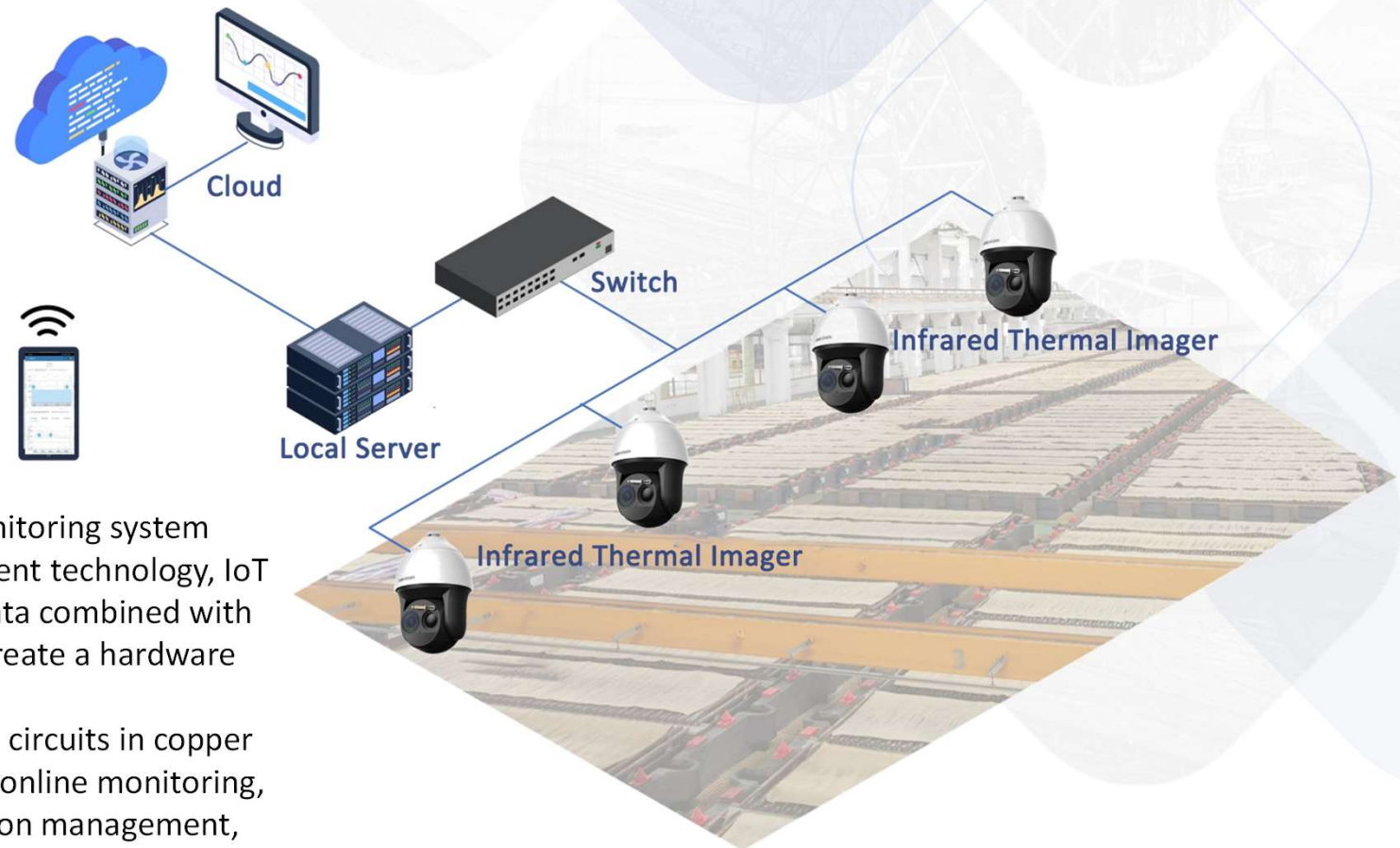

Detection of safety helmet wearing

Open flame detection

Staff departure detection

04 Infrared Online Monitoring System for Copper Electrolytic Tank Plants

System Introduction

The electrolytic tank infrared online monitoring system utilizes infrared temperature measurement technology, IoT technology, cloud computing, and big data combined with professional monitoring equipment to create a hardware and software system.
It addresses the hidden dangers of short circuits in copper electrolytic tanks by providing real-time online monitoring, early warning and forecasting, information management, and data mining. This improves smelting efficiency, reduces labor costs, and minimizes the risks associated with detecting short circuits

Infrared Temperature Measurement Camera

The dual-spectrum temperature measurement thermal imager is equipped with a sensitive infrared thermal imager and a high-definition camera. Its high-precision photoelectric turntable can preset scanning paths to conduct wide-range scanning searches on the short-circuited plates of the electrolytic tank surface. It is suspended in the electrolytic workshop below the lighting beams and coated with an anti-corrosion layer to resist corrosion and acid rain.

Key Features:

- Supports temperature measurement with a range of -20℃ to 550℃ (±2℃)

- Highest temperature cross-positioning

- Supports 1-line temperature measurement, 10-frame temperature measurement, and 10-point temperature measurement

- 274 x preset positions

- Precision motor drive, responsive and stable operation, accuracy deviation less than 0.1 degree, no image shake at any speed

- Supports 3D positioning, enabling click-to-zoom with client software/IE

- Supports system dual backup function to ensure data safey during power outages

Backend Recognition and Reporting

The management platform's backend configures the temperature measurement range, sets alarm thresholds, receives and records temperature, and sends alarms when the data reaches the threshold as preset.
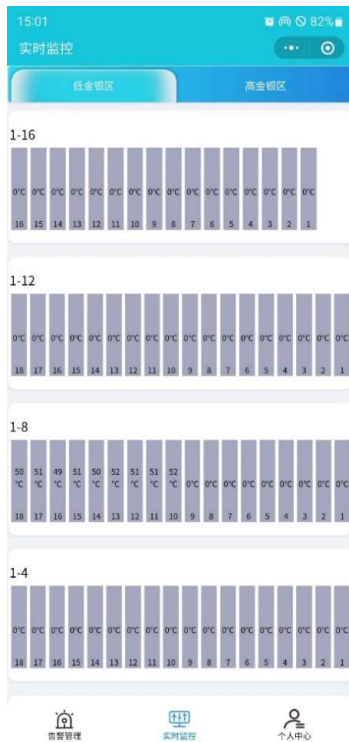
Frontend Recognition and Display

Real-time monitoring images and data on the dashboard, can also filter a specified slot number.
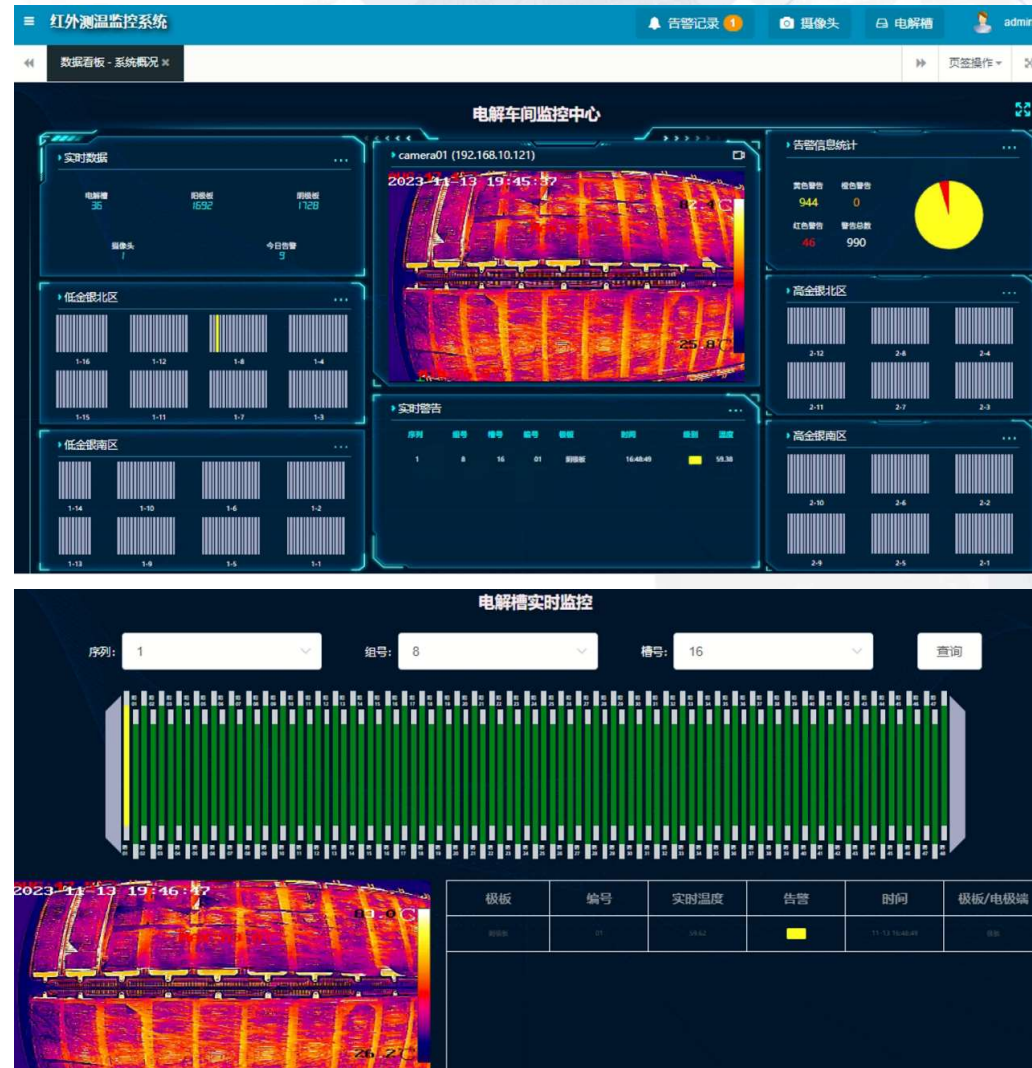
Electrolytic Tank Monitoring Mini Program

Real-time status monitoring and alerts disply on WeChat mini-program.

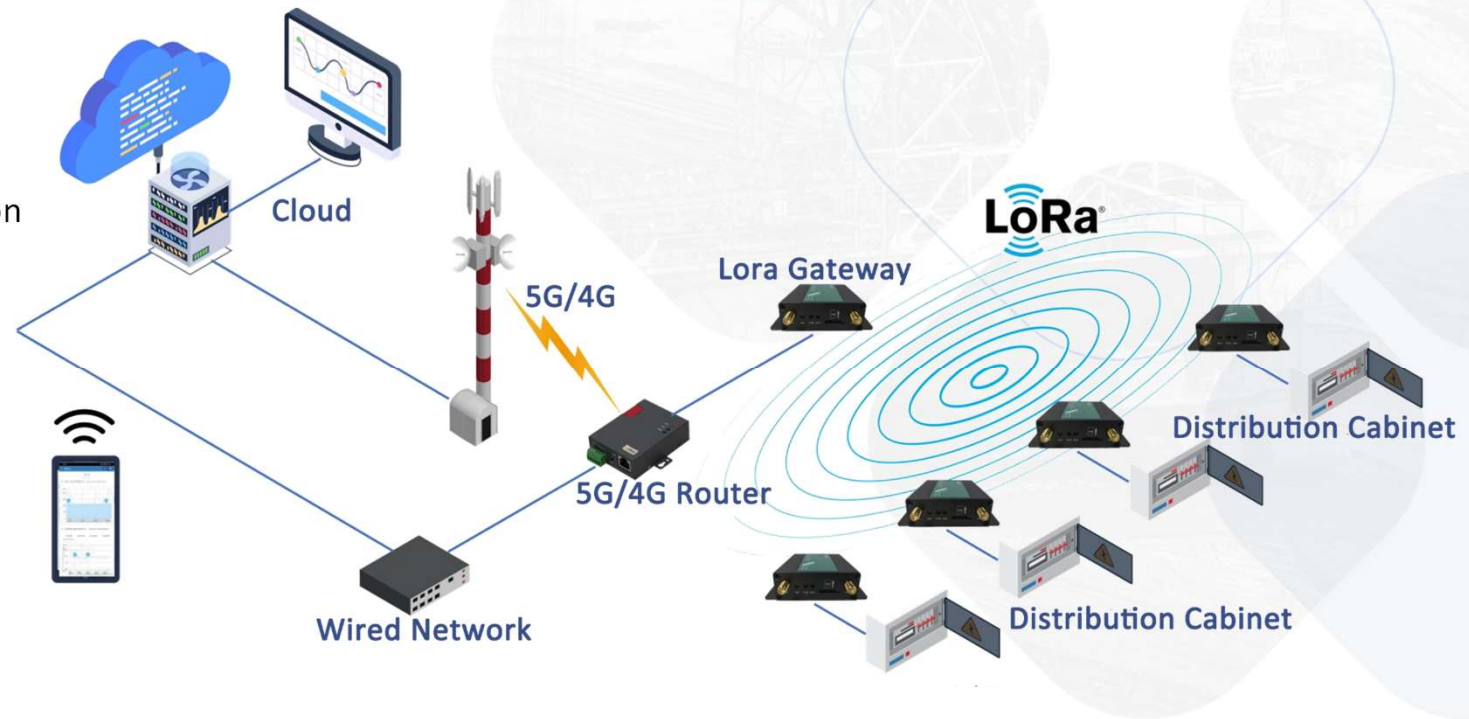**05** **Distribution Cabinet Inspection**

System Introduction

The system integrates high-voltage distribution system data into a unified management platform to achieve real-time energy data collection and centralized management. By monitoring and analyzing the energy consumption equipment in real-time and over the long term, so as to improve energy efficiency.

Cloud

5G/4G

Lora Gateway

LoRa

5G/4G Router

Distribution Cabinet

Wired Network

Distribution Cabinet

![WLINK]

Key Products

RT600-LoRa

> LoRa transmission, configurable as a gateway or node

> RS232/RS485 interface, supports ModBus protocol

> DI, 2 analog inputs

> Compatible with various distribution cabinet models via script adaptation

> 8MB data storage

With multiple node devices and gateway devices forming a network. Node devices collect distribution cabinet data and transmit it to gateway devices

WL-R100 4G Industrial Router

> Compact design for easy installation

> High-speed 4G/5G network connection

> 1*LAN, 1*RS232/485

> Supports multiple VPN protocols

Connects LoRa gateway devices and sends aggregated data to the management platform over 4G network
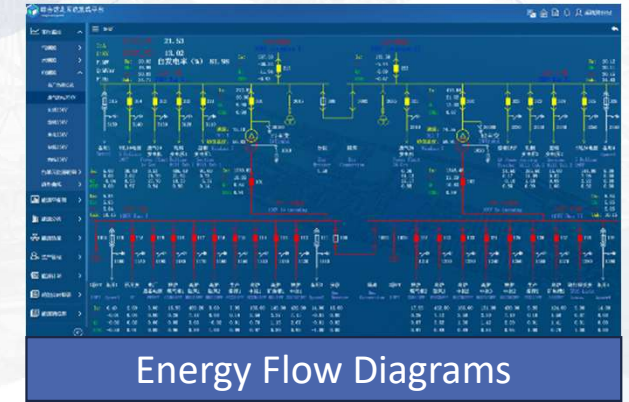
Backend Introduction

The backend supports comprehensive system management needs such as energy consumption queries, analysis, alarm management, report management, and permission management
It includes energy dashboards, energy flow diagrams, energy consumption trend analysis, and time period analysis
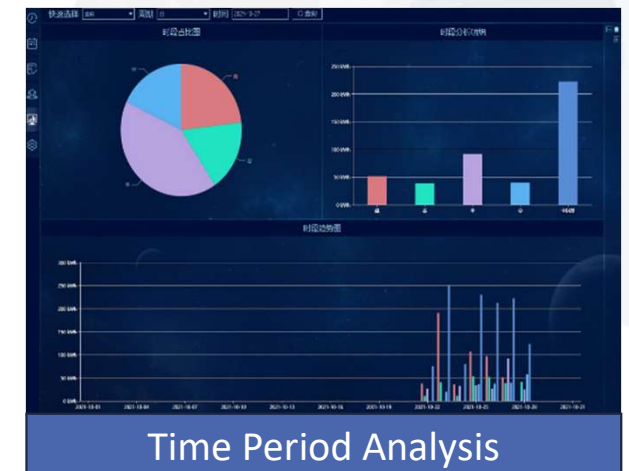

Energy Dashboards
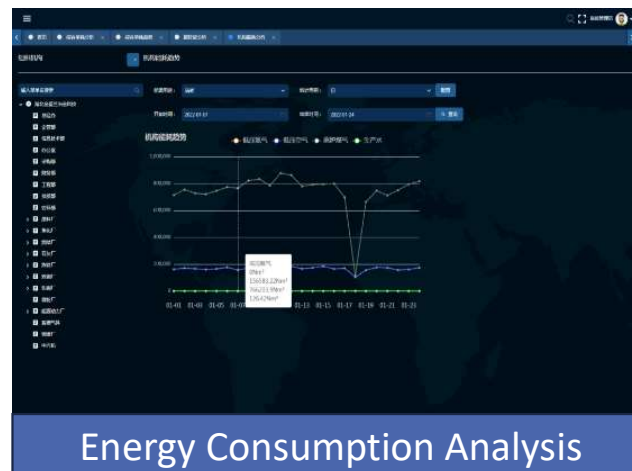
Energy Flow Diagrams

Energy Consumption Analysis

Time Period Analysis

Mini Program

Supports viewing system information remotely via WeChat mini-program

06 Drone Inspection

System Introduction

The drone inspection system uses the most advanced drone technology in the industry today, including an airport system.

Drones take off from the airport at preset times or upon receiving real-time instructions, perform inspections of tailings ponds along preset paths, return to the airport upon completion, and upload data.

The airport uploads the data to the cloud platform, where image updates and 3D model generation are completed
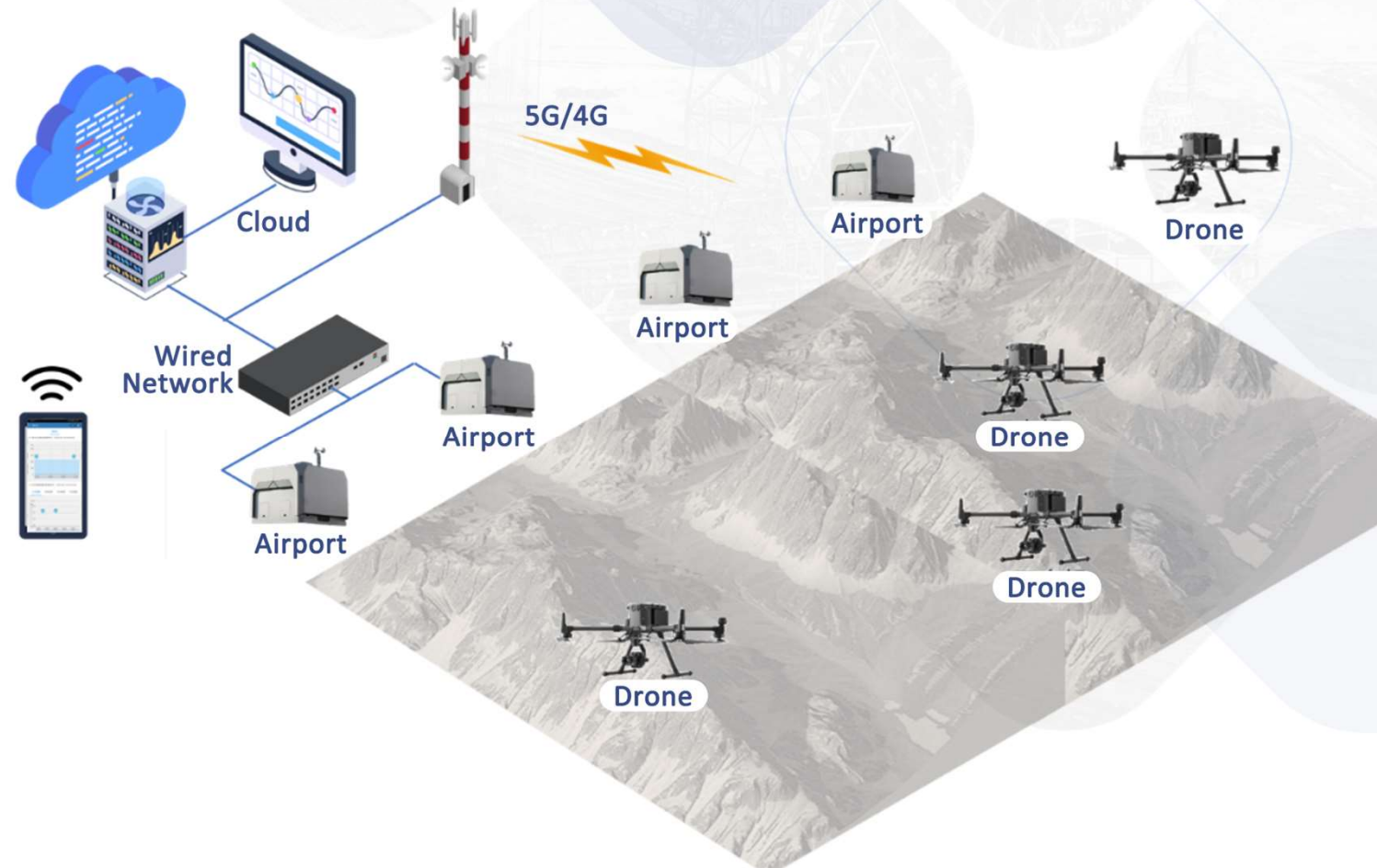
Drone

The drone follows a pre-programmed flight path to carry out the inspection

Main Parameters:
➢ Maximum flight time: 55 minutes
➢ Protection rating: IP55
➢ Operating temperature: -20°C to 50°C
➢ Maximum flight altitude: 7000 meters
➢ Mechanical shutter to reduce jelly effect
➢ Six-directional positioning and obstacle avoidance

Drone Airport

The drone airport equipment completes the fixed-point recovery of drones, data upload after recovery

➢ Lightweight, easy to deploy
➢ Protection rating: IP55
➢ Max operation radius: 10 kilometers
➢ Supports point-to-point flight
➢ Supports cloud modeling

Backend Monitoring Screen

Drone images are updated to the monitoring screen in real time, ensuring effective observation

07 **Temperature and Pressure Monitoring System for Electrolytic Cells**

System Introduction

The electrolytic cell temperature and pressure monitoring system consists of a wireless passive temperature and pressure detection device and a LoRa edge gateway.
The detection device are installed on the electrolytic cell, and transmit the collected temperature and pressure data to the edge gateway via LoRa wireless communication. The edge gateway then aggregates the data and transmits to the cloud.
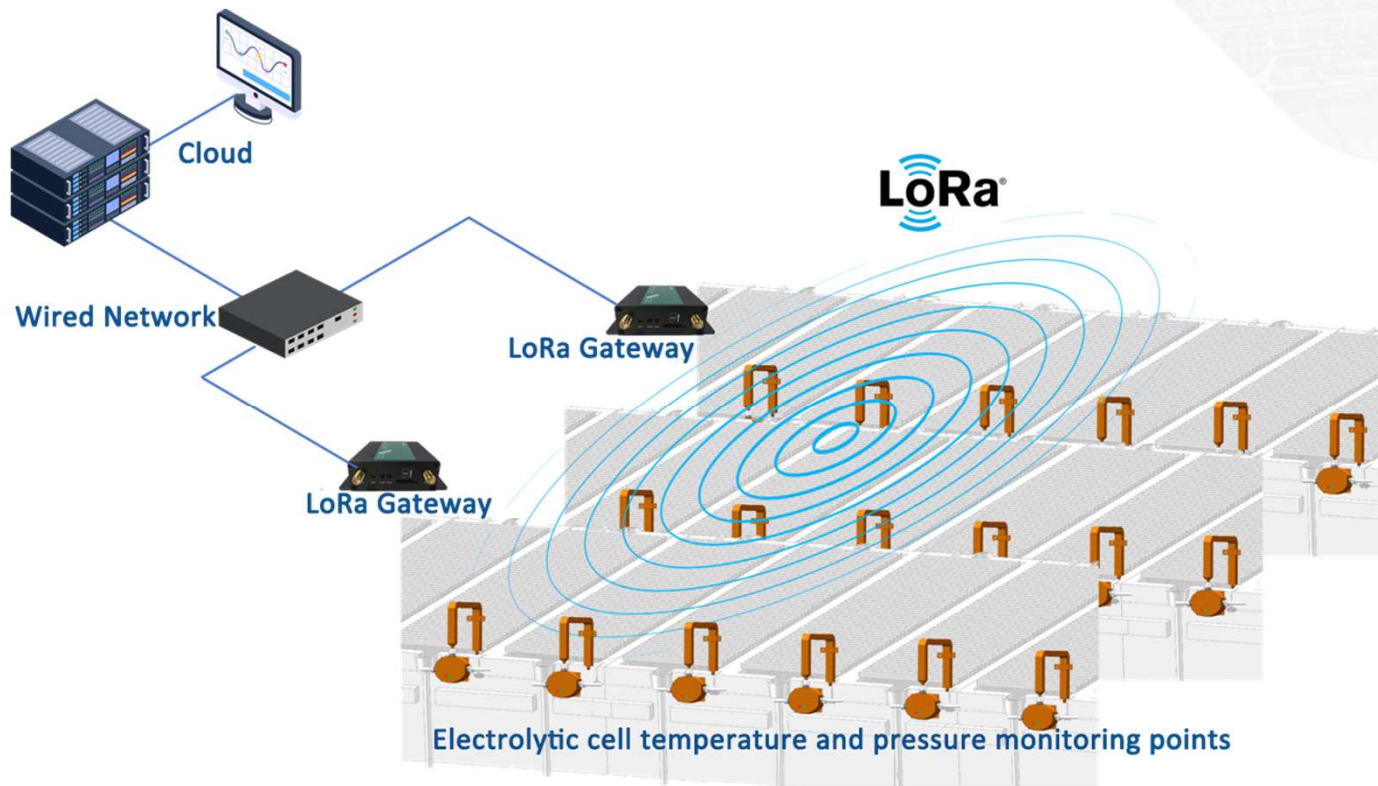
Key Product

RT600-LoRa

Centralizes the reception of data sent by the temperature and pressure detection device via LoRa, and uploads it to the server

> - LoRa transmission, configurable as a gateway or node
> - RS232/RS485 interface, supports ModBus protocol
> - 2 x DI, 2 x AI
> - Compatible with various distribution cabinet models via script adaptation
> - 8MB data storage

## Temperature and Pressure Detection Device

Measures voltage and temperature and connects with the gateway via LoRa wireless communication
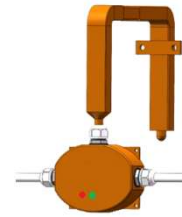
> - Low power boost
> - Voltage AI collection
> - Thermistor temperature measurement
> - LoRa communication
> - Plastic shell, built-in antenna
> - Corrosion-resistant connector
> - 3M adhesive fixation

Backend Data Monitoring

Real-time monitoring of temperature and pressure, supporting graphical and simulation displays
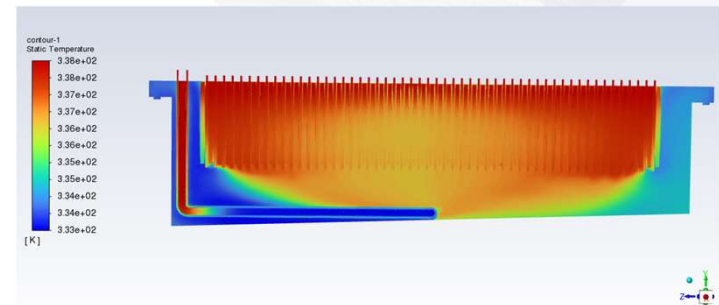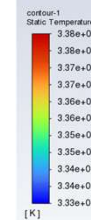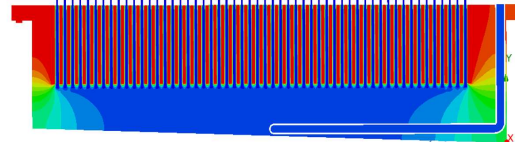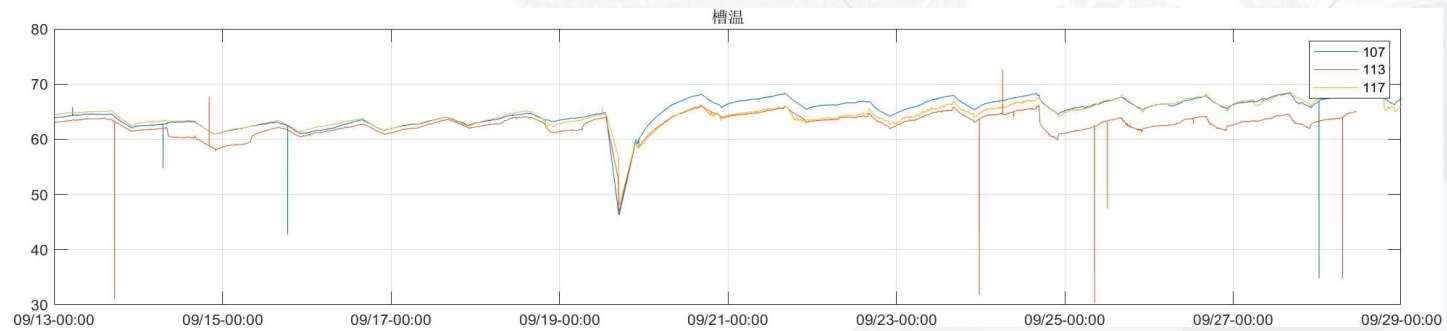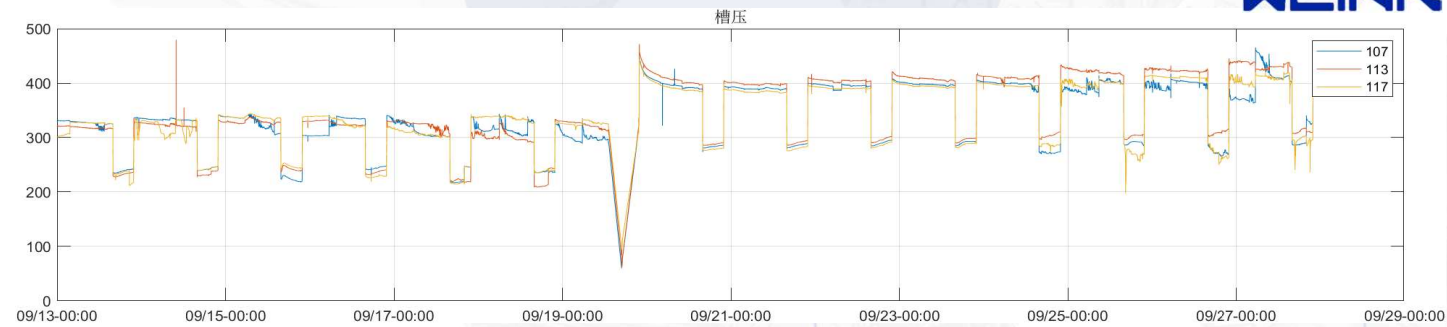
08 **Key Product Intellectual Property Actual Cases**

Key Products

RT20 GNSS High-precision Data Collection Gateway

- ➢ Built-in GNSS multi-system high-precision positioning module
- ➢ - 4G, dual SIM backup
- ➢ - RS232/485, sine wave, switch quantity, analog quantity
- ➢ - Built-in lightning protection interface, built-in lithium battery
- ➢ - Supports cloud management, built-in storage

Designed for monitoring geological disaster deformation, used for collecting high-precision positioning information

RT600 Ultrasonic Data Collection Transmission Terminal

- ➢ Small size, low power consumption
- ➢ Programmable scripts, adaptable to various distance measuring instruments
- ➢ RS485 interface, switch quantity, analog input
- ➢ Supports Modbus protocol
- ➢ Supports cloud management, built-in storage

Programmable data collection functions with ultrasonic distance measuring instruments, solar panels, and lithium batteries, forming ultrasonic distance measuring stations

Key Products

DZ42 Infiltration Line Collection Terminal

➢ 4-channel 4-wire vibrating wire sensor input

➢ Frequency range: 400-6K Hz

➢ Sampling method: time-sharing continuous

frequency sweep collection

➢ 2 RS-485 interface data outputs

Customized for vibrating wire signal sensors, supports most standard vibrating wire sensor products like piezometers, rebar strain gauges, crack meters, used for detecting surface displacement

R210 Industrial 4G Router

➢ 4G, WiFi

➢ 2x Ethernet ports, 1x RS232/485,

2x DI, 1x DO

➢ Supports multiple VPNs

➢ Industrial-grade design, withstands

high and low temperatures

Key Sensors

Rainfall measurement

Solar power supply

Reservoir water level

Crack meters

Internal displacement

Infiltration line

Surface displacement monitoring

Geotechnical pressure gauges

WLINK

Key Intellectual Property and Certifications

FCC

NCC

CE

ISO9001

China National Compulsory Product Certification

High-tech enterprise certificate

GPS data preservation

RTU Terminal and Remote Intelligent Acquisition Control System

Automatic security alarm and localization networking system

Intelligent inspection system software for electrolytic tank surface

DTU parameter configuration software copyright certificate

Cloud management platform software copyright certificate

RT600 Location tracker software

DRMP protocol communication

Mobile wireless routing management software

Actual Cases

■ Tailings ponds at in Jiangxi

■ Slope deformation monitoring in Guizhou

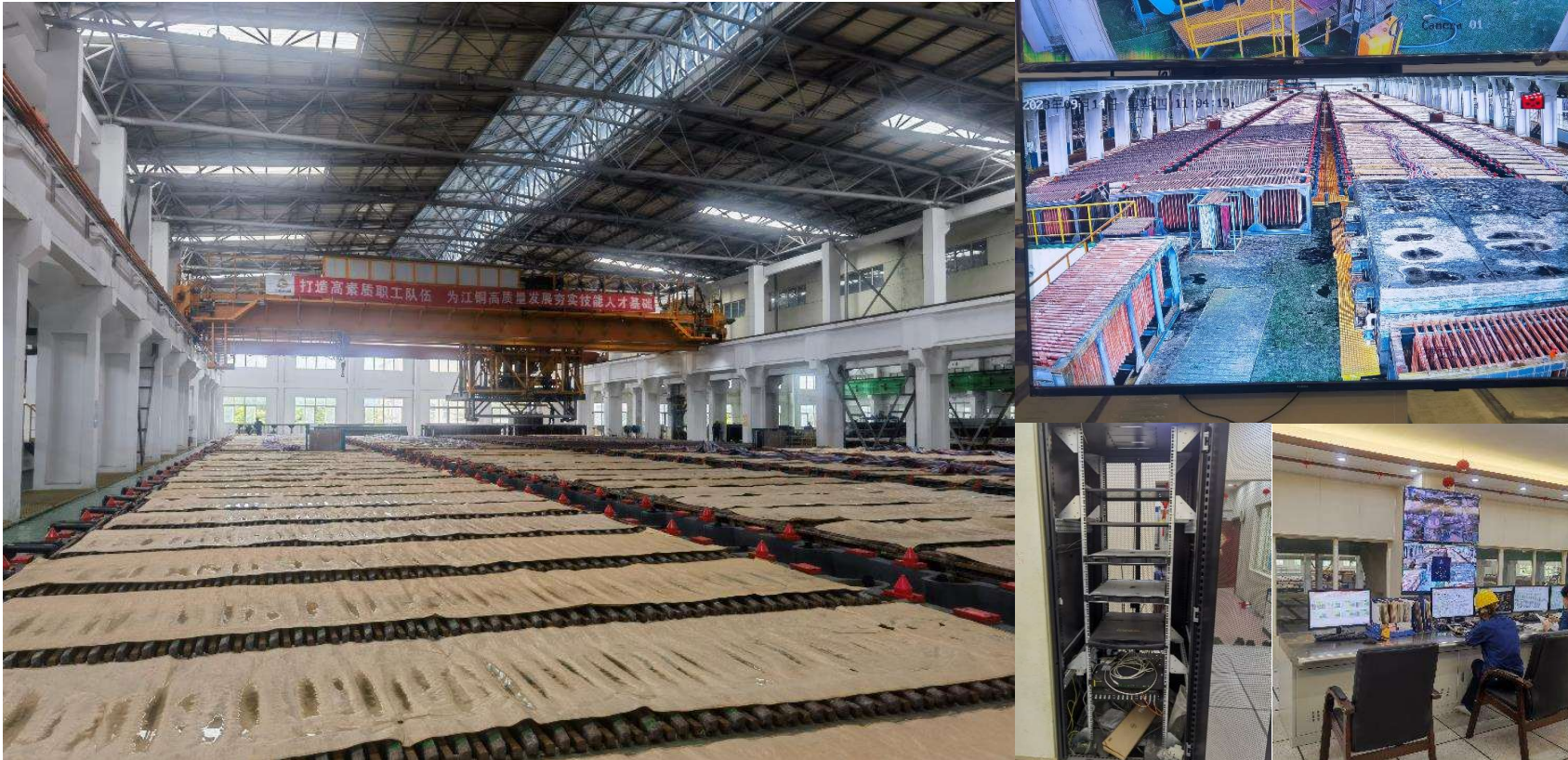■ Dam slope deformation monitoring

■ Dam slope deformation monitoring

■ Dam slope deformation monitoring

Actual Cases

- Electrolytic tank workshops at Jiangxi Copper

Thank you

WLINK